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D205-634-143
Job Sheet 195793



Part No: D205-634-143

Job Qty: 1 pcs

Part Name: Run-on Landing Wearplate 205 / 210 / 212 / 214 / 412 / UH-1H



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 6/24/19

Created By: Kimberley Guerin

Type: Stock *SOLD*

Description:

Note: DWG REV I SHEET 12 IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B 13.03.21 AS PER ECN13-544 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/24/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23 <i>PC</i>		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S188457



Part: D205-634-143

Job No: 195793

Serial No/Batch: S188457

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 88 Issue 3a FA0687C SR005631

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/24/19	0.00 0.00	QC 4 - 28	Smb	JUN 07 2019
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
130 Packaging 3-1 - Stock - B4B	1 pcs	6/24/19	0.00 0.00	Packaging 3 - 1 - B4B		JUN 07 2019
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B	Smb	
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B	DAE	
135 DC - 1 - B4B	1 pcs	6/24/19	0.00 0.00	DC - 1 - B4B	21	JUN 07 2019
				DC - 2 - B4B	9-89	
140 QC 21 - FG	1 pcs	6/24/19	0.00 0.00	QC 21 - FG - 21	DAE	JUN 07 2019
				QC 21 - FG - 70	21	
				QC 21 - SA - 53	9-89	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-634-143

Location: _____ PPP rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D205-634-143 CHG 003

140 - (Identify as per dwg & Stock Location: _____)

010226

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-45A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5103298
D2570	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5149607
D2579	Crossbolt Spacer	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5097840
D4406-041	Fwd Wearplate Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150013
D4406-043	Aft Wearplate Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185670
MS21042L4	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5157084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-45A	8	53	0
	D2570	16	85	0
	D2579	4	99	0
	D4406-041	1	1	0
	D4406-043	1	0	0
	MS21042L4	8	2,174	0

Part Specifications

Specifications could not be found.

Plex 5/30/19 2:00 PM Dart.Guerin.Kimberley

5.2 Skidtube Installations with Training Thru-Bolt Wearplates

Item	634 -111	634 -141	634 -143	641 -011	Part Number	Description
	X				D205-634-111	SKIDTUBE INSTALLATION (STANDARD) WITH TRAINING WEARPLATE
	1	X			D205-634-141	REPLACEMENT SKIDTUBE WITH TRAINING WEARPLATE
			X		D205-634-143	TRAINING WEARPLATE KIT
	1			X	D205-641-011	GROUND HANDLING KIT
1.		1			D2580-047	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14A		1	1		D4406-041	* FWD WEARPLATE ASSEMBLY
15A		1	1		D4406-043	* AFT WEARPLATE ASSEMBLY
16		8	8		AN4-45A	* BOLT
17		16	16		D2570	* BUSHING
18		8	8		MS21042L4	* NUT (OR MS21042-4)
19			4		D2579	* SPACER
20	1				D2571	SADDLE, FWD OUTSIDE
21	1				D2572	SADDLE, FWD INSIDE
22	1				D2573	SADDLE, AFT OUTSIDE
23	1				D2574	SADDLE, AFT INSIDE
24	8				AN4-51A	BOLT
25	16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	8				AN6-12A	BOLT
28	8				NAS1149D0668J	WASHER (AN960JD616)
29	16				AN4-6A	BOLT
30	32				NAS1149D0463J	WASHER (AN960JD416)
31	16				MS21042L4	NUT (OR MS21042-4)
32	4				D2747	SET SCREW
33	2				D3533-1	SET SCREW
40	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1				D3456-1	WASHER
43	1				MS21043-4	NUT
44	2				D3417-5	WASHER
50				1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4	AN4C46A	BOLT
53				8	D2570	BUSHING
54				4	MS21043-4	NUT (OR MS21042-4)
60	2				D2876	SADDLE SPACER
61	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-047 ASSEMBLY ABOVE

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Revision: I

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